

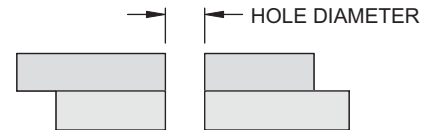
Fastener & Tooling Selection



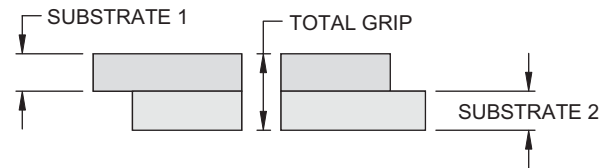
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A	D	Z	05	08	BA
Rivet Material	Head Style	Rivet Type	Nominal Hole Ø	Grip Range	Surface Finish
Aluminum Steel Brass (F)Stainless	Dome C'sunk Low Profile Truss Undersized	ZipRiv ZipSho	(03) 3/32" (04) 1/8" (05) 5/32" (06) 3/16" (08) 1/4"	See Specification Sheet for ZipRiv™ or ZipSho™ Pages 3,4, or 5	Plain Black Anodize Black Zinc Tin

Step 1 - Determine Rivet Type and Rivet Material Preference.

Step 2 - Determine the Closest Nominal Rivet Diameter via your Hole Size. Then record the Actual Hole Diameter in the box to the right.

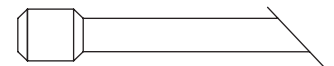


Step 3 - Determine Rivet Grip Range via Total Grip Thickness. Record the Actual Total Grip Thickness of your assembly to the right.



Step 4 - Determine the Rivet Part Number by using the Chart Above and the tables on spec sheet pages for ZipRiv and ZipSho (page 3,4 & 5) then record it to the right.

Step 5 - Determine Proper Mandrel Size by referencing the actual hole diameter to the chart on page 8. Record the mandrel part# to the right.



Step 6 - Determine Proper Spring Size by referencing the chart on Page 9. Record the Spring Part# to the right.



Step 7 - Depending on the type of clinch you prefer, Choose the proper Nose Jaw on page 10. If you are not sure, choose standard, flat. Record the Nose Jaw Part# to the right.

